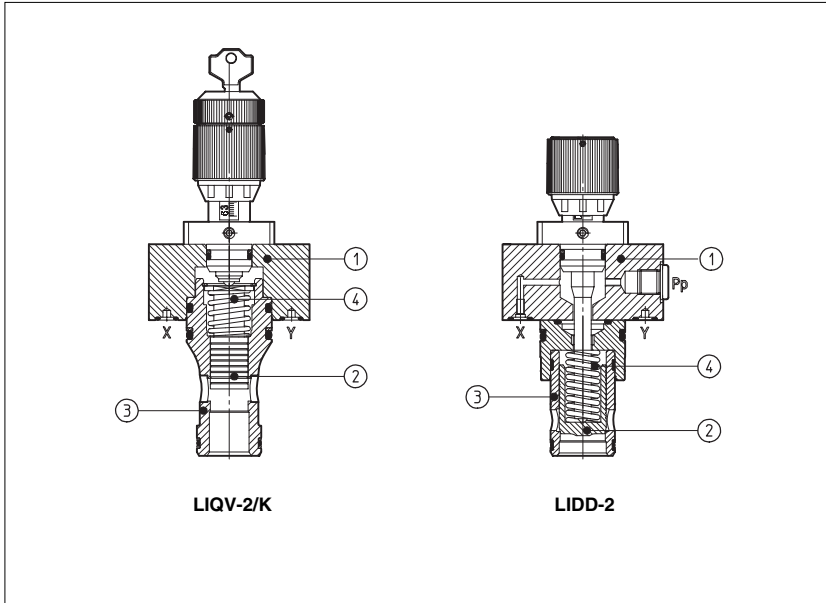


Modular cartridge valves type LIQV and LIDD

Flow control, ISO 7368 sizes 16 ÷ 63



LIQV and LIDD are flow control valves composed by a 2 way cartridge housed in a standard recess and by a functional "cover" ①.

The cartridge is composed by a spool (for LIQV) or poppet (for LIDD) ② sliding into a drilled sleeve ③; the position of the spool or poppet, corresponding to the regulation of the valve, is manually set on the cover; cracking pressure value depends on poppet spring.

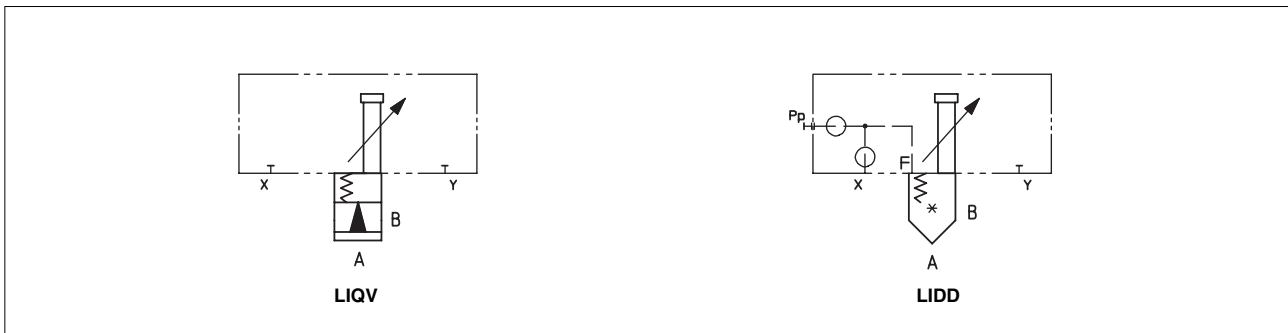
These valves are available in standard sizes 16 to 63 according to ISO 7368 (DIN 24342).

Flow up to 3500 l/min at $\Delta p = 6$ bar, pressure up to 350 bar.

1 MODEL CODE FOR COVERS

LI	QV	-	1	/	*	**	/*
Cover according to ISO 7368						Design number	Synthetic fluids: WG = water-glycol PE = phosphate ester
Flow control valve: QV = with manual setting DD = normally closed with stroke limiter							
Size: 1 = 16 4 = 40 (*) 2 = 25 5 = 50 (*) 3 = 32 (*) 6 = 63 (*) (*) only for LIDD							
For model code of spool or poppet, see section ③						Options: see section ④	

4 HYDRAULIC SYMBOLS AND CHARACTERISTICS



Covers see section ①	LIQV-1		LIQV-2		LIDD																							
	290	490	490																									
Spool see section ③, ④				32						33					42					43								
Poppet see section ③, ④	-	-	-																									
Size	16	16	25	16	25	32	40	50	63	16	25	32	40	50	63	16	25	32	40	50	63	16	25	32	40	50	63	
Max flow at $\Delta p = 6$ bar [l/min]	60	180	400	180	430	670	1400	2200	3500	160	330	530	1100	1700	2600	170	380	560	1300	2000	2800	130	300	480	940	1500	2200	
Max pressure [bar]	350 bar at port A, B, X																											

3 MODEL CODE FOR SPARE SPOOLS AND POPPETS, see section 4 for function

SC LI	-	16	43	1	**	/*
Cartridge according to ISO 7368				Design number		Synthetic fluids: WG = water-glycol PE = phosphate ester
Size, the same of relevant cover: 16 = 16 40 = 40 (*) 25 = 25 50 = 50 (*) 32 = 32 (*) 63 = 63 (*) (*) only for LIDD						
Type of spool (only for LIQV): 290 = for LIQV-1 490 = for LIQV-1 and LIQV-2		Type of poppet (only for LIDD): 32, 33 (size 16...63) 42, 43 (size 16...63) = as 32, 33 but with dumping nose		Spring cracking pressure (only for poppet): 1 = 0,3 bar for poppet 32, 42 1 = 0,6 bar for poppet 33, 43 2 = 1,5 bar for poppet 32, 42 3 = 3 bar for all poppets 6 = 6 bar for all poppets		

4 TYPICAL FUNCTIONS OF SPOOL AND POPPETS

Code of spool or poppet	290 - 490	32	33	42	43
Functional sketch (Hydraulic symbol)					
Typical section					
Area ratio (1)	1 : 1	1 : 1,1	1 : 2 for size 16, 25 1 : 1,6 for size 32 ÷ 80	1 : 1,1	1 : 2 for size 16, 25 1 : 1,6 for size 32 ÷ 63

(1) It is the ratio of the area on which the main pressure of the circuit is applied to the area on which the pilot pressure is applied.

5 MAIN CHARACTERISTICS OF FLOW CONTROL CARTRIDGE VALVES TYPE LIQV, LIQR

Assembly position / location	Any position
Subplate surface finishing	Roughness index $\sqrt{0.4}$, flatness ratio 0,01/100 (ISO 1101)
Ambient temperature	-20°C to + 70°
Fluid	Hydraulic oil as per DIN 51524 . . . 535; for other fluids see section 11
Recommended viscosity	15 ÷ 100 mm ² /s at 40°C (ISO VG 15 ÷ 100)
Fluid contamination class	ISO 19/16, achieved with in line filters at 25 µm and β _{0.5} ≥ 75 (recommended)
Fluid temperature	-20°C +60°C (standard and /WG seals) -20°C +80°C (/PE seals)

6 OPTIONS

Only for LIQV:
/K = with lock key for setting knob.

Only for LIDD:
/E = with external attachments X and underneath port X supplied plugged;
******* = Calibrated plugs different from standard ones. LIDD covers in standard executions are not equipped with restrictors in the pilot channels. When ordering covers equipped with restrictors, it must be indicated at the end of the model code:

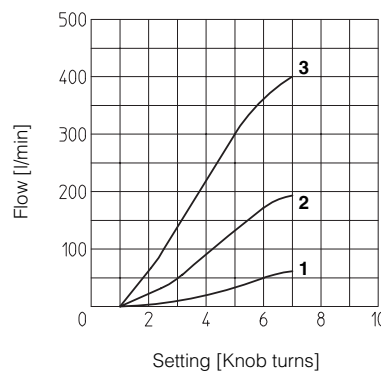
LIDD - 1 /E WG X 06

Channel where the restrictor has to be provided: X = channel X	Size of the throttling hole in ten of millimeters: 05 = 0,5 mm 10 = 1 mm 06 = 0,6 mm 12 = 1,2 mm 08 = 0,8 mm 15 = 1,5 mm
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7 DIAGRAMS OF SPOOLS

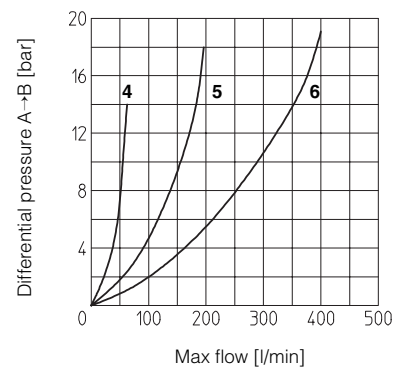
7.1 Regulation diagram

1 = SC LI-16290
2 = SC LI-16490
3 = SC LI-25490

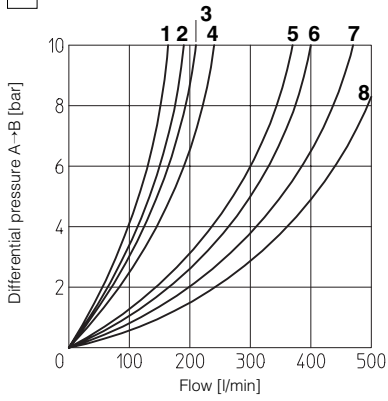


7.2 Operation diagram

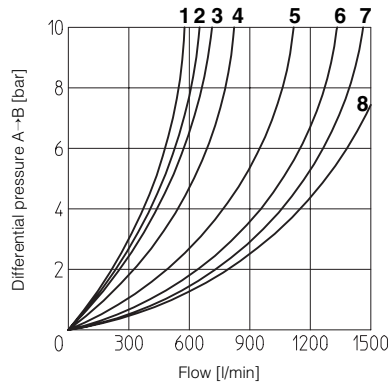
4 = SC LI-16290
5 = SC LI-16490
6 = SC LI-25490



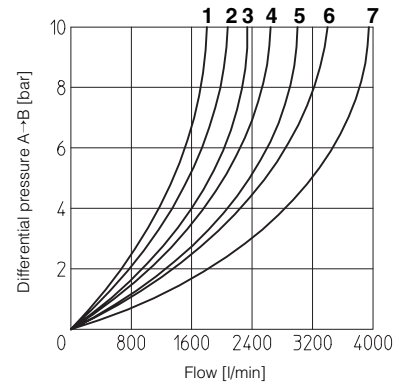
8 DIAGRAMS OF POPPETS



- 1 = SC LI-1643 5 = SC LI-2543
- 2 = SC LI-1633 6 = SC LI-2533
- 3 = SC LI-1642 7 = SC LI-2542
- 4 = SC LI-1632 8 = SC LI-2532

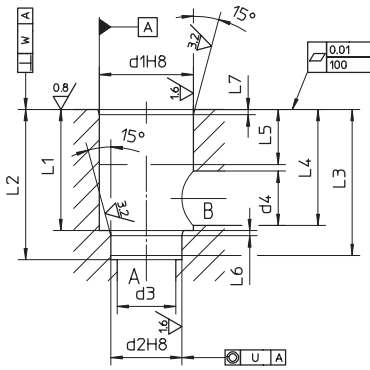


- 1 = SC LI-3243 5 = SC LI-4043
- 2 = SC LI-3233 6 = SC LI-4033
- 3 = SC LI-3242 7 = SC LI-4042
- 4 = SC LI-3232 8 = SC LI-4032



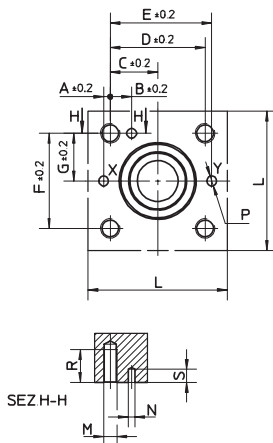
- 1 = SC LI-5043 5 = SC LI-6333
- 2 = SC LI-5033 6 = SC LI-6342
- 3 = SC LI-5042 7 = SC LI-6332
- 4 = SC LI-5032 SC LI-6343

9 RECESS DIMENSIONS [mm]



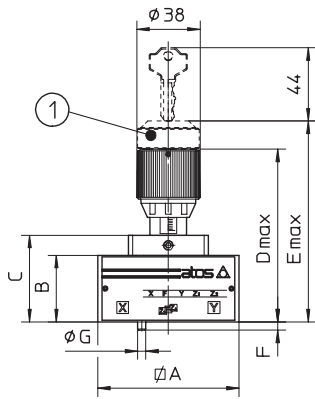
Sizes	Ø d1	Ø d2	Ø d3 max	Ø d4 max	L1	L2	L3	L4 max	L5	L6	L7	U	W
16	32	25	16	22,5	43 ^{+0,1} ₀	56 ^{+0,1} ₀	54	42,5	20	2	2	0,03	0,05
25	45	34	25	27	58 ^{+0,1} ₀	72 ^{+0,1} ₀	70	57	30	2,5	2,5	0,03	0,05
32	60	45	32	38,5	70 ^{+0,1} ₀	85 ^{+0,1} ₀	83	68,5	30	2,5	2,5	0,03	0,1
40	75	55	40	54,5	87 ^{+0,1} ₀	105 ^{+0,1} ₀	102	84,5	30	3	3	0,05	0,1
50	90	68	50	62,5	100 ^{+0,1} ₀	122 ^{+0,1} ₀	117	97,5	35	3	3	0,05	0,1
63	120	90	63	87	130 ^{+0,1} ₀	155 ^{+0,1} ₀	150	127	40	4	4	0,05	0,2

10 COVER INTERFACE DIMENSIONS [mm]



Sizes	A	B	C	D	E	F	G	L min	M	ØN	ØP max	R	S max
16	2	12,5	23	46	48	46	23	65	M8	4	4	22	8
25	4	13	29	58	62	58	29	85	M12	6	6	30	8
32	6	18	35	70	76	70	35	102	M16	6	8	38	8
40	7,5	19,5	42,5	85	92,5	85	42,5	125	M20	6	10	46	8
50	8	20	50	100	108	100	50	140	M20	8	10	46	8
63	12,5	24,5	62,5	125	137,5	125	62,5	180	M30	8	12	66	8

11 LIQV COVER DIMENSIONS [mm]

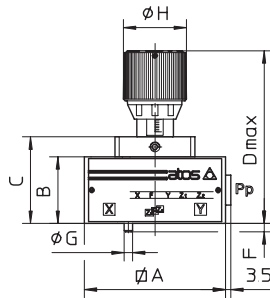


① /K version wit knob locking key

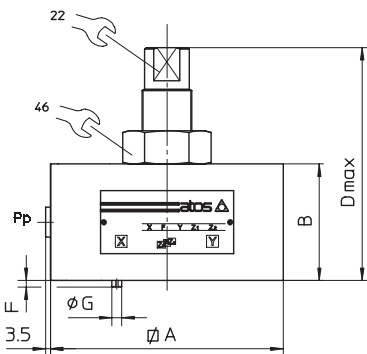
Covers	A	B	C	D max	E max	F	G	Seals	Fastening bolts (1)	Tightening torque [Nm]	Weight [Kg]
LIQV-1	65	40	52	104	121	4	3	2 OR 108	Nr. 4 M8x45	41,6	1,7
LIQV-2	85	40	52	104	121	6	5	2 OR 108	Nr. 4 M12x45	143	2,1

(1) Hexagon socket head screw according to DIN 912-12.9

12 LIDD COVER DIMENSIONS [mm]



LIDD (dim. 16...40)



LIDD (size 50 ÷ 63)

Covers	A	B	C	D max	F	G	H	Port Pp	Seals	Fastening bolts (1)	Tightening torque [Nm]	Weight [Kg]
LIDD-1	65	40	52	104	4	3	38	G1/4	2 OR 108	Nr. 4 M8x45	41,6	2
LIDD-2	85	40	52	104	6	5	38	G1/4	2 OR 108	Nr. 4 M12x45	143	2,4
LIDD-3	100	50	75	156	6	5	50	G1/4	2 OR 2043	Nr. 4 M16x55	346	2,8
LIDD-4	125	60	85	166	6	5	50	G1/4	2 OR 2050	Nr. 4 M20x70	674	6,7
LIDD-5	140	70	-	140	4	6	-	G1/4	2 OR 2050	Nr. 4 M20x80	674	9,8
LIDD-6	180	80	-	151	4	6	-	G3/8	2 OR 2056	Nr. 4 M30x90	2.310	17,5

(1) Hexagon socket head screw according to DIN 912-12.9